

## Executive Testimonial

“The Trapped Value Analysis (TVA) showed us how much more efficient we could be. The project approach was respectful and celebratory, admiring what we had accomplished, and yet, showing how much more we could do. We have doubled our efficiency and look to improving with item rationalization. Thank you, Catalyft. Mission accomplished.”

**JPB**

President and Owner

\*\*\*\*\* Spices

## Food Production

### Collaboration Scope:

- Production and Maintenance Process Optimization
- Warehouse Layout, Processes, and Equipment Efficiencies
- Production Throughput Increase
- Prod. and Maint. E-Learning

### Duration:

- 30 Weeks

### Operational Results:

- 16% Increase in Production Throughput
- 70% Improvement in Overall Equipment Effectiveness (OEE)
- 39% Reduction in Overtime

### Financial Results:

- 5.9 to 1 Return on Investment (ROI) run rate